DETECTO®

Model 6880
Rolling Chair Scale
Owner's Manual

INTRODUCTION

Thank you for purchasing our Detecto Model 6880 Rolling Chair Scale. It has been manufactured with quality and reliability and has been tested before leaving our factory to ensure accuracy and dependability for years to come.

This manual is provided to guide you through the installation and operation of your scale. Please read it thoroughly before attempting to install or operate your scale and keep it available for future reference.

This manual is for use with the following Rolling Chair Scale models:

6880, 6880-AC, 6880-C, and 6880-C-AC

> ⚠ **WARNING! This scale is NOT intended for patient transport. It is to be used ONLY for patient weighing. Failure to observe this warning may result in serious injury to the patient and/or the scale operator.** ⚠

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DISCLAIMER

While every precaution has been taken in the preparation of this manual, the Seller assumes no responsibility for errors or omissions. Neither is any liability assumed for damages resulting from the use of the information contained herein. All instructions and diagrams have been checked for accuracy and ease of application; however, success and safety in working with tools depend largely upon the individual accuracy, skill, and caution. For this reason, the Seller is not able to guarantee the result of any procedure contained herein. Nor can they assume responsibility for any damage to property or injury to persons occasioned from the procedures. Persons engaging in the procedures do so entirely at their own risk.

FCC COMPLIANCE STATEMENT

This equipment generates, uses, and can radiate radio frequency, and if not installed and used in accordance with the instruction manual, may cause interference to radio communications. It has been designed within the limits for a Class A computing device pursuant to Subpart J of Part 15 of FCC rules to provide reasonable protection against such interference when operated in a commercial environment. The operation of this equipment in a residential area may cause interference in which case the user will be responsible to take whatever measures necessary to correct the interference.

You may find the booklet "How to Identify and Resolve Radio-TV Interference Problems" prepared by the Federal Communications Commission helpful. It is available from the U.S. Government Printing Office, Washington, D.C. 20402. Request stock No. 001-000-00315-4.

Serial Number _____

Date of Purchase _____

Purchased From _____

_____

_____

_____

RETAIN THIS INFORMATION FOR FUTURE USE

PRECAUTIONS

Before using this scale, read this manual and pay special attention to all "NOTIFICATION" symbols:

⚠ IMPORTANT   ⚡ ELECTRICAL WARNING

PROPER DISPOSAL

When this device reaches the end of its useful life, it must be properly disposed of. It must not be disposed of as unsorted municipal waste. Within the European Union, this device should be returned to the distributor from where it was purchased for proper disposal. This is in accordance with EU Directive 2002/96/EC. Within North America, the device should be disposed of in accordance with the local laws regarding the disposal of waste electrical and electronic equipment.

It is everyone's responsibility to help maintain the environment and to reduce the effects of hazardous substances contained in electrical and electronic equipment on human health. Please do your part by making certain that this device is properly disposed of. The symbol shown to the right indicates that this device must not be disposed of in unsorted municipal waste programs.

CAUTION

CAUTION: RISK OF EXPLOSION IF BATTERY IS REPLACED BY AN INCORRECT TYPE. DISPOSE OF USED BATTERIES ACCORDING TO THE INSTRUCTIONS.

ATTENTION: RISQUE D'EXPLOSION SI LA BATTERIES EST REMPLACE'E PAR UN TYPE INCORRECT. REJETEZ LES BATTERIES UTILISE'ES SELON LES INSTRUCTIONS.
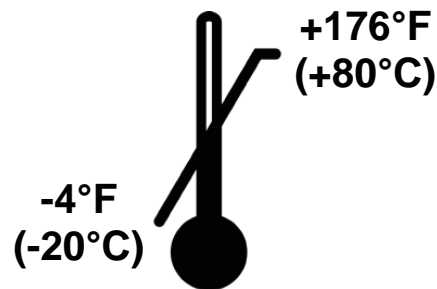
TRANSPORTATION AND STORAGE

Do Not Drop

Handle with Care

Keep Dry

+176°F (+80°C)

-4°F (-20°C)

Temperature Range

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SPECIFICATIONS

Models:	6880	6880-AC	6880-C	6880-C-AC
Wi-Fi and Bluetooth BLE			●	●
AC Power Adapter		●		●
Capacity:	550 lb x 0.2 lb (250 kg x 0.1 kg)			
Weighing/Height Units:	Pounds/Inch (lb, in) or Kilograms/Centimeters (kg, cm)			
Overall Dimensions:	37 3/16 in H x 25 5/8 in W x 31 1/4 in D (with the footrest up) 38 3/4 in D (with the footrest down) (94.5 cm H x 65.1 cm W x 79.4 cm D (with the footrest up) 98.4 cm D (with the footrest down)			
Display Type:	Dual Row Seven-Segment LCD			
Number of Characters:	Weight: 5 digits, 0.75 in (19 mm) high Height/BMI: 4 digits, 0.4 in (10 mm) high			
Keys:	Mechanical switch type, Power, Lock/Release, Zero, Up Arrow, Down Arrow/Send, BMI/Enter			
Power Requirements:	12 "AA" cell Alkaline, Ni-Cad, or NiMH batteries (*not included*) Domestic models: *Optional* 100 to 240V AC 50/60Hz 12V DC 1A wall plug-in UL/CSA listed AC power adapter (Cardinal part number 6800-1045) International models: *Optional* 100 to 240V AC 50/60Hz 12V DC 1A Multi-Pin Input AC power adapter (Cardinal part number 6800-1047)			
Operating Environment:	Operated Temperature Range: 14 to 104 ºF (-10 to +40 ºC) Humidity: 0 to 90% non-condensing			
Storage Environment:	Storage Temperature Range: -4 to 176 ºF (-20 to +80 ºC) Humidity: 0 to 95%			
Communication Interfaces:	USB, RS232, Wi-Fi, Bluetooth			

Standard Features:

- Units Locking
- Power-Up Zero
- Auto Weight Lock Feature
- 12V DC AC Power Adapter (Available on Models 6880-AC and 6880-C-AC)

- 1 RS232 Serial Port
- 1 Micro-B USB Port
- StableSENSE®[1] Adjustable Filtering
- Wi-Fi / Bluetooth BLE (Available on Models 6880-C and 6880-C-AC)

[1] StableSENSE® is a digital filter utilizing proprietary software algorithms to remove or greatly reduce changes in the weight display resulting from movement on the scale platform. StableSENSE® can be used with clinical scales to lessen the effects of the patient's movement or vibration on the scale. Any application affected by vibration or movement on the scale platform can benefit from using StableSENSE®.

SITE PREPARATION REQUIREMENTS

The Detecto Model 6880 Rolling Chair Scale is a precision weight indicating instrument. As with any precision instrument, it requires an acceptable environment to operate at peak performance and reliability. This section will assist you in obtaining such an environment.

Environmental

- For indoor use only.

- Suitable for dry environments only RH < 90% and non-condensing environments.

- NEVER allow the scale to get wet.

- The scale meets or exceeds all certification requirements within a temperature range of 14 to 104 °F (-10 to +40 °C).

The scale should be placed out of direct sunlight and to provide adequate air circulation, keep the area around the scale clear.

Do not place the scale directly in front of a heating or cooling vent. Such a location will subject it to sudden temperature changes, which may result in unstable weight readings.

When using the AC power adapter, ensure that the scale has good, clean AC power and is properly grounded. In areas subject to lightning strikes, additional protection to minimize lightning damage, such as surge suppressors, should be installed.

Electrical Power

The Detecto Model 6880 Rolling Chair Scale has been designed to operate from a 100V to 240V AC 50/60Hz 12V DC 1A wall plug-in UL/CSA listed AC power adapter (Cardinal part number 6800-1045). **NOTE:** On installations using 220V to 240V AC, use the optional 100 to 240V AC 12V DC 1A Multi-Pin Input AC power adapter (Cardinal part number 6800-1047).

- The socket-outlet supplying power to the indicator should be on a separate circuit from the distribution panel and dedicated to the exclusive use of the indicator.

- The socket outlet shall be installed near the equipment and shall be easily accessible.

Electrical Noise Interference

To prevent electrical noise interference, make certain all air conditioning and heating equipment, lighting, or other equipment with heavily inductive loads, are on circuits separate from the system. These sources of disturbances can affect the operation of the scale. Steps must be taken to prevent possible adverse effects on the scale. For example, using simple line filters, isolation transformers, power regulators, or uninterruptible power supplies.

UNPACKING

Remove the scale from its packing and inspect it for signs of shipping damage, such as exterior dents and scratches. *Keep and use the original carton and packing material for return shipment if it should become necessary.* Note that it is the responsibility of the purchaser to file all claims for any damage or loss incurred during transit. Remove and unpack the AC power adapter if the scale was ordered with this option.

Digital Weight Indicator

Lift-Away Armrests

Transport Handles

Patient Chair

Lower Frame

Battery Holder Covers

Upper Frame

Fold-Away Footrest

Built-in Wheels

NOTE: Before beginning a weighing operation, remove and discard the shipping cable tie securing the footrest to the upper frame.

WEIGHING UNITS SELECTION

NOTE! The following instructions apply to all models of the Detecto Model 6880 Rolling Chair Scale.

When the scale is turned on for the *first* time, it will display a prompt to select the weighing units to use for your operation, lb (pounds) or kg (kilograms). The weighing units selection can *ONLY* be made at this time and cannot be changed afterward. Make sure you select the correct weighing units before proceeding.

⚠️	**IMPORTANT! Make sure you select the correct weighing units. Once the weighing units has been set, it cannot be changed.**	⚠️

1. Press the ⏻ key to turn the scale on.

2. A display test will be performed (all digits on the weight display will turn on), then change to show the software version for a few seconds, and finally, the display will change to show *SEL Un it* with the lb annunciator (factory units setting) turned on.

3. If the lb (pounds) units setting is acceptable, press the ↵ key to save it, and then proceed to step 5.

4. Otherwise, press the ⇧ or ⇩ keys to toggle the weighing units from lb (pounds) to kg (kilograms), and then press the ↵ key to save it.

5. The display will change to show *0.0*, with the →0← (ZERO), the ◣◢ (STABLE), and the kg annunciator turned on.

6. The scale is now ready for operation.

OPTIONS CONNECTIONS

The input and output connections to the scale are made on the back of the weight display (see the image below). The optional AC Power Adapter connection is located on the left side (as viewed from the back of the scale) of the battery box located behind the chair on the scale's lower frame.

AC Power Adapter

To power the scale using the optional 12V DC wall plug-in UL/CSA listed AC power adapter, 6800-1045, connect the plug from the adapter into the power jack on the left side of the battery box and then plug the power adapter into the proper electrical outlet. On installations using 220V to 240V AC, use the optional 6800-1047, AC power adapter.

USB

The USB port on the back of the scale display is a device (or upstream) port and uses readily available cables with the industry standard "Micro-B" connector.

Location of AC Power Adapter Jack

The USB port may be connected to a computer for transmission of weight and associated data to a PC-based EMR (electronic medical record) software program. The data can be transmitted on demand (pressing the ⊙ key) or on receipt of a command from the computer.

RS232 COM Port

The scale has one RS232 serial port on the back of the display. This port may be used to request and capture weight, send basic commands, or get diagnostics from the load cell. To use the port, a scale to PC serial cable can be purchased from the Cardinal / Detecto Parts Department at (800) 641-2045 or parts@cardet.com. The part number is **3300-0271-0A, APEX TO PC SERIAL CABLE**.

The RS232 port is also used to connect to the P150 Portable Ticket Printer using a P150 printer cable that can be purchased from the Cardinal / Detecto Parts Department at (800) 641-2045 or parts@cardet.com. The part number for the cable is **3300-0271-3A, APEX TO P150 DIRECT CABLE 2.0m**.

USB PORT

COM1

LOAD CELL CABLE
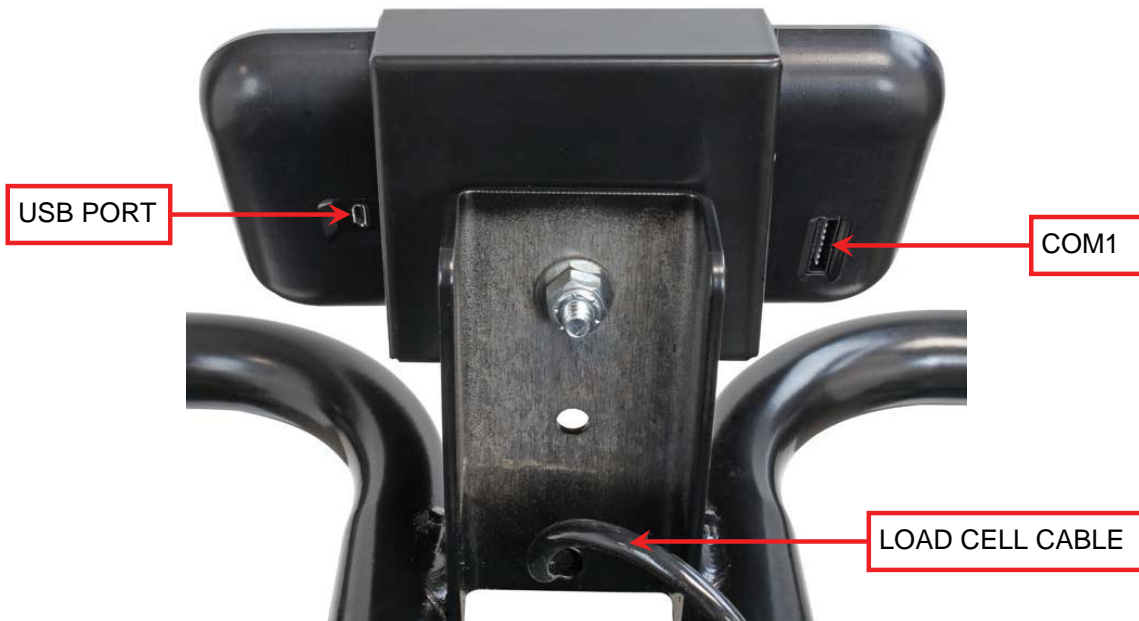
BATTERY OPERATION

The Model 6880 scale can use twelve (12) "AA" size Alkaline, Ni-Cad, or NiMH batteries (*not included*). You must first obtain and install the batteries before operations can begin. The batteries are contained in two battery holders (six batteries in _each_ holder) located behind the chair on the scale lower frame.

CAUTION! The scale can be operated from Alkaline, Ni-Cad, or NiMH batteries. All twelve batteries must be of the same type. They must all be Alkaline, all Ni-Cad, or all NiMH. ***Do not mix Alkaline and Ni-Cad or NiMH batteries!***

NOTE: The scale _does not_ have a battery charging circuit. Should you wish to use Ni-Cad or NiMH batteries, they must be _fully_ charged before installing. When discharged, the Ni-Cad or NiMH batteries must be removed and placed in an external charger to recharge.

Battery Status
The battery status will be displayed when batteries are installed. The battery bar graph on the display indicates the battery capacity in five steps:
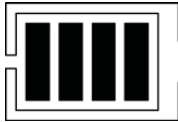
4 segments - the full battery capacity is available
3 segments - the battery is at 80% of capacity
2 segments - the battery is at 60% of capacity
1 segment - the battery is at 40% capacity
0 segments - the battery is at less than 20% capacity

When the battery voltage drops too low for accurate weighing, the scale display will show Lo on the small upper seven-segment display and $bAtt$ on the large lower seven-segment display and shut off. You will be unable to turn the scale back on until the batteries have been replaced.

Using Alkaline Batteries
When no bars on shown on the battery status symbol, press the ⏻ key to turn the scale off, remove the old batteries, and replace them with new ones.

Using NiCad or NiMH Batteries
When no bars on shown on the battery status symbol, press the ⏻ key to turn the scale off, remove the discharged batteries, and replace them with fully charged ones. Place the discharged batteries in an external charger to recharge.

Battery Covers

Push in on the tab of each cover and lift to remove cover.
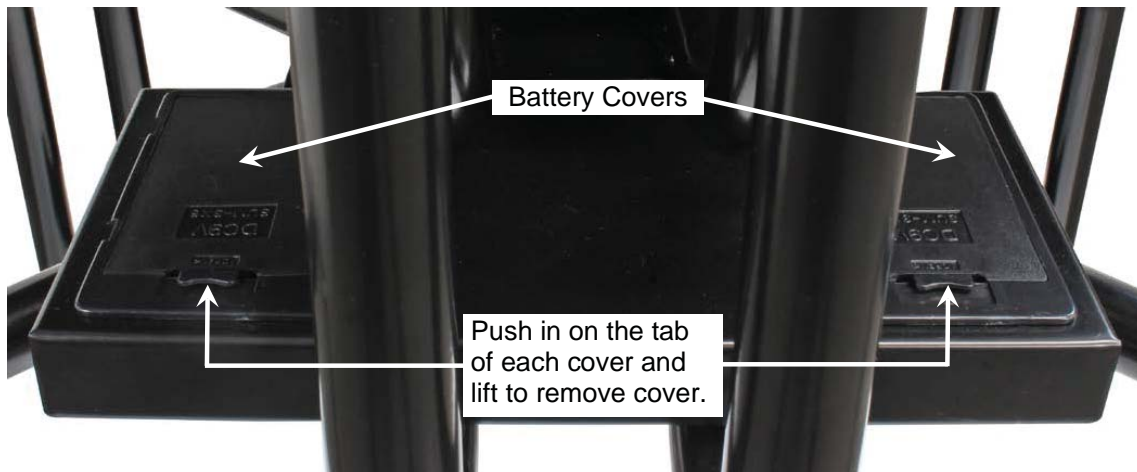
Location of Battery Holders

BATTERY OPERATION, CONT.

Battery Installation/Replacement

To install or remove the batteries, the following steps should be followed:

1. Referring to the image on the previous page, locate the two rectangular panels in the scale lower frame behind the chair.

2. To install or replace the batteries, push in on the tabs of the battery covers, and then lift to remove the cover to expose the battery holders.

3. If installing new batteries, proceed to step 4. If replacing the batteries, remove all twelve batteries (six in _each_ holder) from the battery holders, and then proceed to step 4.

4. Referring to the figure to the right, install the new twelve "AA" size batteries (six in _each_ holder), noting the polarity markings located in the battery holders.

5. After placing all twelve batteries (six in each holder), replace the battery holder covers, and press the ⏻ key.

6. If the display turns on, the batteries have been installed correctly. If not, remove the battery holder covers and check for one or more improperly positioned batteries.

7. The scale is now ready for operation.

BATTERY SAVER FEATURE

This scale is equipped with a battery saver feature that helps prolong battery life by dimming the scale display backlight and turning the scale off when not in use.

Using Batteries

When using batteries, after one minute of inactivity (no motion on the scale and no keys pressed) the scale will automatically turn off. To turn the scale back on you must press the ⏻ key. The backlight on the scale display will be at 50% brilliance to conserve battery life.

Using Optional AC Power Adapter

When using the optional AC power adapter, the automatic shut-off feature is _disabled_, the backlight on the scale display will be at full brilliance, and the scale will remain on regardless of the length of time of inactivity.

KEYPAD FUNCTIONS

⚠️ **DO NOT operate the keys with pointed objects (pencils, pens, etc.). Damage to keys resulting from this practice is NOT covered under warranty.**

This is the **Power** key. With the scale off, pressing this key will apply power to the scale and turn on the display. If the scale is already on, pressing the key will turn it off.

This is the **Lock/Release** key. Press and release this key to cause the weight, height, and BMI to lock on the current values until the key is pressed again. While the scale display is locked, the annunciator resembling a padlock 🔒 will turn on to denote that the weight is being held.

This is the **Zero** key. Press and release this key to reset the display to zero. Note that when this key is pressed with weight on the scale platform, the display will zero the weight up to 100% of the scale capacity. When the weight is removed, the display will show a negative weight value. Press the ⇨**0**⇦ key again to reset the display to zero.

This is the **Enter** key. It serves two purposes. First, during setup, pressing the ↵ key will accept the currently displayed setting of the parameter. Second, the ↵ key is used to signal the completion of the entry of data (in both setup and operation) and causes the scale to process the data entered.

This is the **BMI** key. It is used to input the patient's height and then perform the Body Mass Index (BMI) calculation. Note that the scale will not respond to pressing the key unless the weight is stable.

Pressing this key once allows the operator to enter the height of the patient (previously measured) using the ⇑ or ⇓ keys to increase or decrease to the correct height. After entering the patient's height, the display will show the Body Mass Index (BMI) calculation.

After calculating the BMI, pressing this key will toggle between the patient's BMI and weight.

KEYPAD FUNCTIONS, CONT.

(Up Arrow Key)
During operation, the ⇧ key is used when performing the Body Mass Index (BMI) calculation to increase the height value.

NOTE: When entering the height for BMI calculation, pressing, and holding the up arrow key ⇧ key allows you to rapidly increase the height entry.

(Down Arrow)
During operation, the ⇩ key is used when performing the Body Mass Index (BMI) calculation to decrease the height value.

NOTE: When entering the height for BMI calculation, pressing, and holding the up arrow key ⇩ key allows you to rapidly decrease the height entry.

This is the **PRINT** key. It is used to signal the completion of the data entry, process the data entered, and send the weight and associated data to the USB port, RS232 serial port, and Wi-Fi/Bluetooth on the 6880-C and 6880-C-AC models.

NOTE: The scale will not respond to pressing the ⊙ key unless the weight display is stable.

ANNUNCIATORS

The annunciators are displayed on the Weight screen to show that the scale is in the mode corresponding to the annunciator label or that the status indicated by the label is active.

IIII
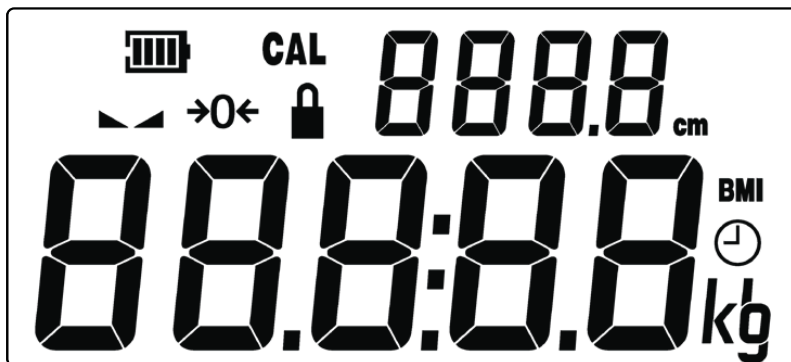
The low battery annunciator is located in the upper left corner of the display. It is used to indicate the battery status. Refer to the Battery Operation, Battery Status section of this manual for more details.

CAL (Calibration)

This annunciator is turned on when the scale is in the Scale Setup and Calibration mode.

◣◢ (STABLE)

This annunciator is turned on when the weight display is stable. When off, it means that the change in successive weight samples is greater than the motion limits selected during setup.

→0← (ZERO)

This annunciator is turned on to indicate that the weight displayed is within the +/- 1/4 division of the center of zero.

🔒 LOCK

This annunciator is turned on to show that the indicator is locked onto the displayed weight. In operation, after obtaining a stable weight, pressing the 🔒 key will cause the scale display to lock onto the weight and turn on the annunciator. Pressing the key again will unlock the display and turn off the annunciator.

BMI (Body Mass Index)

This annunciator is turned on when displaying the calculated body fat.

kg

This annunciator is turned on to indicate that the displayed weight is in kilograms.

lb

This annunciator is turned on to indicate that the displayed weight is in pounds.

cm

This annunciator is turned on when the displayed height measurement is in centimeters.

OPERATION

> ⚠ **WARNING! This scale is NOT intended for patient transport. It is to be used ONLY for patient weighing. Failure to observe this warning may result in serious injury to the patient and/or the scale operator.** ⚠

> ⚠ **ALWAYS assist the patient onto the scale chair. <u>NEVER</u> leave a patient unattended while they are on the scale chair. Failure to maintain control of the patient at all times can result in serious injury to the patient and/or you.**

Basic Weighing Operation

1. Press the ⏻ key to turn the scale on.

2. If required, press the ⇨**0**⇦ key to zero the weight display.

3. Raise the armrests and footrest if needed, and then assist the patient onto the scale chair. Lower the armrests (for patient comfort during weighing), and then lower the footrest and have the patient place their feet on the footrest before weighing.

   IMPORTANT! The patient's feet must be on the footrest during weighing.

4. When the weight is stable, the ◣◢ (STABLE) annunciator will turn on.

5. The weight reading will automatically lock and the annunciator resembling a padlock 🔒 will turn on. **NOTE:** The amount of time the locked weight reading will hold is dependent upon the *HOLd* setting in Setup. If more time is needed, press the 🔒 key to hold the reading.

6. Read and record the weight displayed.

7. If a printer is connected to the scale, press the ⊙ key to print a ticket.

8. Raise the armrests and footrest out of the way, and then assist the patient out of the chair.

Weighing with Item on Chair

1. Place the item (blanket or similar covering) on the chair scale.

2. The display will show the weight of the item on the scale.

3. Press the ⇨**0**⇦ key.

4. The weight display will return to zero. The →0← and ◣◢ annunciators will turn on. The weight of the item has been "zeroed off".

5. Raise the armrests and footrest if needed, and then assist the patient onto the scale chair. Lower the armrests (for patient comfort during weighing), and then lower the footrest and have the patient place their feet on the footrest before weighing.

   IMPORTANT! The patient's feet must be on the footrest during weighing.

6. When the weight is stable, the ◣◢ (STABLE) annunciator will turn on.

7. The weight reading will automatically lock and the annunciator resembling a padlock 🔒 will turn on. **NOTE:** The amount of time the locked weight reading will hold is dependent upon the *HOLd* setting in Setup. If more time is needed, press the 🔒 key to hold the reading.

8. Read and record the weight displayed.

9. If a printer is connected to the scale, press the ⊙ key to print a ticket.

10. Raise the armrests and footrest out of the way, and then assist the patient out of the chair.

> ⚠ **IMPORTANT!**
> **ALWAYS lower the footrest after the patient is seated.**
> **ALWAYS raise the footrest before the patient stands up.**
> **NEVER STAND UPRIGHT ON THE FOOTREST!** ⚠

OPERATION, CONT.

Body Mass Index (BMI) Operation (Using Previously Measured Height)

1. Press the ⏻ key to turn the scale on.

2. If required, press ⇨**0**⇦ key to zero weight display.

3. Raise the armrests and footrest if needed, and then assist the patient onto the scale chair. Lower the armrests (for patient comfort during weighing), and then lower the footrest and have the patient place their feet on the footrest before weighing.

    IMPORTANT! The patient's feet must be on the footrest during weighing.

4. When the weight is stable, the ◣◢ (STABLE) annunciator will turn on.

5. The weight reading will automatically lock and the annunciator resembling a padlock 🔒 will turn on. **NOTE:** The amount of time the locked weight reading will hold is dependent upon the *HOLd* setting in Setup. If more time is needed, press the 🔒|🔓 key to hold the reading.

6. Read and record the weight displayed.

7. Press the 🔣 key. The display will change to the default height of 66.2 inches (168.0 cm).

8. Press the ⇧ or ⇩ keys to increase or decrease the displayed height to that of the previously measured patient's height.

9. Press the 🔣 key. The display will change to show the BMI (Body Mass Index).

10. Read and record the patient's BMI.

    NOTE: While the patient is still on the scale, pressing the 🔣 key will toggle between the patient's BMI and weight.

11. If a printer is connected to the scale, press the 🔣 key again to ensure both height and weight are shown on the display, and then press the ◉ key to print a ticket.

12. Raise the armrests and footrest out of the way, and then assist the patient out of the chair.

13. Once the patient is out of the chair, the display will automatically return to the weight mode.

⚠ **IMPORTANT!**
ALWAYS lower the footrest after the patient is seated.
ALWAYS raise the footrest before the patient stands up.
**NEVER STAND UPRIGHT ON THE FOOTREST!** ⚠

SCALE SETUP

Your Model 6880 Rolling Chair Scale has been pre-configured at the factory and should not require changes for use in most applications. However, if the factory settings do not meet the requirements of your operation, the following describes the setup process for your scale.

⚠️ **NOTE: The keys are not to be operated with pointed objects (pencils, pens, fingernails, etc.). Damage to the keys resulting from this practice will NOT be covered under warranty.**

To Enter Setup

1. Press the ⏻ key to turn the scale on.

2. The scale will perform a display test (turn on all segments and annunciators) and then change to show the software version.

3. With the software version displayed, press, and hold the ⇨**0**⇦ key.

4. The display will change to show the CAP prompt, the current Scale Capacity setting, and turn on the CAL (calibration annunciator).

5. The scale is now ready for setup and calibration

While in Setup, the current setting prompt will be shown in the smaller upper seven-segment display, while the value of the current setting will be shown in the large lower seven-segment display. Note, that when moving through the setup prompts, the default or previously selected value appears first on the display.

Setup Navigation Keys

This is the **Enter** key. Press the ↵ key to accept the currently displayed setting of the parameter and advance to the next setup prompt.

This is the **Lock/Release** key. Press the 🔒⃒🔓 key to return to the previous setup prompt.

(Arrow Keys)
These keys are used when selecting setup values. Pressing the ⇧ or ⇩ keys will increase or decrease the value of the selected parameter or toggle between the available parameter values.

Each press of the ⇧ key will increase the displayed setup parameter value by one step or toggle between available values.

Each press of the ⇩ key will decrease the displayed setup parameter value by one step or toggle between available values.

NOTE: When entering the scale capacity (CAP) and calibration load value ($LOAd$) pressing and holding the arrow keys allow you to rapidly, increase, or decrease the displayed setup parameter value.

SCALE SETUP, CONT.

CAP (SCALE CAPACITY)
The display will show *CAP* and the current setting. If the value displayed is acceptable, press the ⏎ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ⏎ key to save it and proceed to the next prompt.

This is the maximum allowed weight on the scale. It should be set to 550.0.

Int (INTERVAL SETTING)
The display will show *Int* and the current setting. If the value displayed is acceptable, press the ⏎ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ⏎ key to save it and proceed to the next prompt.

This is the minimum graduation of the scale. Allowable settings are 1, 2, or 5.

dEC (DECIMAL POINT POSITION)
The display will show *dEC* and the current setting. If the value displayed is acceptable, press the ⏎ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ⏎ key to save it and proceed to the next prompt.

This is the decimal point precision of the scale. Allowable settings are 0, 1, 2, or 3.

0 = XXXXX   1= XXXX.X   2 = XXX.XX   3 = XX.XXX

Sr (SAMPLE RATE)
The display will show *Sr* and the current setting. If the value displayed is acceptable, press the ⏎ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ⏎ key to save it and proceed to the next prompt.

This is the number of times per second the load cell is sampled. Allowable values are a minimum of <u>1</u> sample per second to a maximum of <u>10</u> samples per second in one sample per second intervals.

FILt (DIGITAL FILTER MODE)
The display will show *FILt* and the current setting. If the value displayed is acceptable, press the ⏎ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ⏎ key to save it and proceed to the next prompt.

This is the amount of digital filtering applied to the scale. Allowable settings are 0, 1, 2, or 3.

0 = Off   1 = Minimal   2 = Moderate   3 = Maximum

nnOt (MOTION RANGE)
The display will show *nnOt* and the current setting. If the value displayed is acceptable, press the ⏎ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ⏎ key to save it and proceed to the next prompt.

The motion range is the number of divisions of change permitted before indicating unstable (the STABLE annunciator turns off). Allowable values are 1 to 10.

SCALE SETUP, CONT.

EUrO (OIML)
This setting controls the OIML (European) specific requirements.

The display will show *EUrO* and the current setting. If the value displayed is acceptable, press the ↵ key. Otherwise, press the ⇧ or ⇩ keys to toggle the OIML selection between *YES* or *no* and then press the ↵ key to save it and proceed to the next prompt.

Allowable settings are *YES* for the EU or *no* for the US.

PUO (Power Up Zero)
The display will show *PUO* and the current setting. If the value displayed is acceptable, press the ↵ key. Otherwise, press the ⇧ or ⇩ keys to toggle the power-up zero between *YES* or *no* and then press the ↵ key to save it and proceed to the next prompt.

This setting controls the zeroing of the scale on power-up. If enabled, the scale will be reset to zero automatically on power-up. Allowable settings are *YES* or *no*.

Otr (Zero Tracking)
The display will show *Otr* and the current setting. If the value displayed is acceptable, press the ↵ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ↵ key to save it and proceed to the next prompt.

This setting controls the automatic Zero Tracking of the scale. Allowable values are 0 to 10, indicating the number of half-divisions above or below zero that the scale will attempt to maintain the zero position. **NOTE:** Select 0 (zero) to disable Zero Tracking.

SEr1 (Com1 Mode)
The display will show *SEr1* and the current setting. If the value displayed is acceptable, press the ↵ key. Otherwise, press the ⇧ or ⇩ keys to toggle the Com1 Mode between *Cont* (continuous output), *POLL* (weight on demand) and *SPOt* (Welch-Allyn Spot LXi interface) then press the ↵ key to save it and proceed to the next prompt.

This setting controls the output for Com 1. Allowable settings are *Cont*, *POLL*, or *SPOt*.

If *Cont* (continuous output) was selected for Com 1, the scale will continuously transmit weight data.

If *POLL* (Weight-On-Demand) was selected for Com 1, and the scale is connected to a computer for transmission of weight data to a PC-based EMR (electronic medical record) software program, it will transmit a single set of weight data each time the computer sends a weight request "ENQ" (hex 05) or an SMA weight request "W".

If *SPot* (Welch-Allyn Spot LXi interface) was selected for Com 1, the scale will automatically interface to a Welch-Allyn Spot LXi interface device to transmit weight data.

### *tYPE* (Select Type of Printer Output – If *SEr1* (Com1 Mode) is set to *POLL*)
The display will show *tYPE* and the current setting. If the value displayed is acceptable, press the ↵ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ↵ key to save it and proceed to the next prompt.

Allowable settings are 0 or 1.

0 = Print Ticket   1 = Print Journal Line

SCALE SETUP, CONT.

EOP **(End of Print Linefeeds –** If *SEr1* (Com1 Mode) is set to *POLL***)**
   At the end of data sent to a printer, the scale can send carriage return/line feeds to position the paper in the printer for removal or the next print.

   The display will show *EOP* and the current setting. If the value displayed is acceptable, press the ⏎ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ⏎ key to save it and proceed to the next prompt.

   Allowable values are 0 to 9.

USb **(USB Mode)**
   The display will show *USb* and the current setting. If the value displayed is acceptable, press the ⏎ key. Otherwise, press the ⇧ or ⇩ keys to toggle the USB Mode between *PHdC* (Personal Healthcare Device Class), *ALLYn* (Welch Allyn), or *SnnA* (SMA, Weight-On-Demand), and then press the ⏎ key to save it and proceed to the next prompt.

   This setting controls the output for the USB device port. Allowable settings are *PHdC*, *ALLYn*, or *SnnA*.

   If *PHdC* (Personal Healthcare Device Class) was selected for USB, the scale will transmit data using the CEN ISO/IEEE 11073 Medical / Health Device Communication Standard.

   If *ALLYn* (Welch Allyn) was selected for USB, the scale will automatically transmit data to a Welch Allyn CVSM Device when the weight on the scale stabilizes and the ◣◢ (STABLE) annunciator turns on. (Requires device to have an activated license. Must purchase Detecto WACONNECT)

   If *SnnA* (SMA, Weight-On-Demand) was selected for USB, and the scale is connected to a computer for transmission of weight data to a PC-based EMR (electronic medical record) software program, it will transmit a single set of weight data each time the computer sends a weight request "ENQ" (hex 05) or an SMA weight request "W".

tYPE **(Select Type of SMA Output –** If *USb* (USB Mode) is set to *SnnA***)**
   The display will show *tYPE* and the current setting. If the value displayed is acceptable, press the ⏎ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ⏎ key to save it and proceed to the next prompt.

   Allowable settings are 0 or 1.

   0 = Print Ticket   1 = Print Journal Line

EOP **(End of Print Linefeeds –** If *USb* (USB Mode) is set to *SnnA***)**
   At the end of data sent to a printer, the scale can send carriage return/line feeds to position the paper in the printer for removal or the next print.

   The display will show *EOP* and the current setting. If the value displayed is acceptable, press the ⏎ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ⏎ key to save it and proceed to the next prompt.

   Allowable values are 0 to 9.

SCALE SETUP, CONT.

## YEAr (YEAR)

The display will show YEAr and the current setting. If the value displayed is acceptable, press the ⏎ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ⏎ key to save it and proceed to the next prompt.

This is the current year setting of the real-time clock. Allowable values are 2015 to 2099.

nnth (MONTH)

The display will show nnth and the current setting. If the value displayed is acceptable, press the ⏎ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ⏎ key to save it and proceed to the next prompt.

This is the current month setting of the real-time clock. Allowable values are 1 to 12.

1 = January	4 = April	7 = July	10 = October
2 = February	5 = May	8 = August	11 = November
3 = March	6 = June	9 = September	12 = December

dAY (DAY)

The display will show dAY and the current setting. If the value displayed is acceptable, press the ⏎ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ⏎ key to save it and proceed to the next prompt.

This is the current day setting of the real-time clock. Allowable values are 1 to 31.

HOUr (HOUR)

The display will show HOUr and the current setting. If the value displayed is acceptable, press the ⏎ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ⏎ key to save it and proceed to the next prompt.

This is the current hour setting of the real-time clock. Allowable values are 0 to 23.

NOTE: The hour is entered in a 24-hour format. When entering the hour after NOON (12:00 PM), you must add 12 to the time. For example, 3:00 PM would be entered as 15.

nn In (MINUTE)

The display will show nn In and the current setting. If the value displayed is acceptable, press the ⏎ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ⏎ key to save it and proceed to the next prompt.

This is the current minute setting of the real-time clock. Allowable values are 0 to 59.

SEC (SECONDS)

The display will show SEC and the current setting. If the value displayed is acceptable, press the ⏎ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ⏎ key to save it and proceed to the next prompt.

This is the current seconds setting of the real-time clock. Allowable values are 0 to 59.

SCALE SETUP, CONT.

⚠️ **NOTE:** The following two parameters are not used with the Model 6880 scale. Press the ⏎ key to save the setting displayed, and then proceed to the next prompt.

H t C L (Sonar Height Calibration)

The display will show H t C L and the current setting no. Press the ⏎ key to save the current setting and proceed to the next prompt.

5 H t (SENSOR HEIGHT)

The display will show 5 H t and the current setting. Press the ⏎ key to save the current setting and proceed to the next prompt.

H O L d (HOLD TIME)

This setting is used by the scale to hold a stable patient weight for a desired amount of time. For example, if a value of 5 seconds is used, then when the scale locks onto a stable patient weight, it will remain locked for 5 seconds before automatically releasing the weight.

The display will show H o L d and the current setting. If the value displayed is acceptable, press the ⏎ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ⏎ key to save it and proceed to the next prompt.

This setting controls the auto-locking feature. Allowable values for hold time are 0 to 20.

SCALE SETUP, CONT.

CAL (CALIBRATION)

The display will show *CAL* and the current setting *no*. If the scale has been previously calibrated and you wish to skip calibration and proceed to the *tYPE* (Scale Model) prompt, press the ⏎ key and the previous calibration will be retained.

To begin calibration, press the ⇧ key to select YES and then press the ⏎ key. After pressing the ⏎ key, the display will change to *LOAd*.

LOAd (LOAD CALIBRATION WEIGHT)

With the display showing *LOAd*, perform the following steps:

1. Make certain the scale platform is empty and free of debris.

2. Place the desired amount of calibrated test weights on the scale platform. A minimum of 50% of the scale's capacity is required. However, 70% to 100% is recommended.

3. Press the ⏎ key.

4. If the value displayed is acceptable, press the ⏎ key again. Otherwise, determine the exact amount of test weight placed on the scale platform and then using the ⇧ or ⇩ keys select the test weight amount.

5. Verify that the numbers selected are the same as the amount of the test weight and then press the ⏎ key.

6. Starting at the left and proceeding right, a series of dashes will appear on the display. The dashes will stay on the display momentarily, then disappear, after which the display will proceed to the next prompt.

UnLd (UNLOAD CALIBRATION WEIGHT)

After a moment, the display will change to *UnLd*.

1. Remove the test weights from the scale platform and then press the ⏎ key.

2. Starting at the left and proceeding right, a series of dashes will appear on the display. The dashes will stay on the display momentarily, then disappear, after which the calibration factor will be saved, and the display will proceed to the next prompt.

> ⚠️ **IMPORTANT: During the time the dashes are appearing on the display, ensure that the loaded (or empty) scale is stable.**

GrAv (Gravity Compensation)

Gravity compensation accounts for latitudes and elevations that are different from where the scale was calibrated. To calculate the value for this parameter, use the gravitational constant of the location where the scale was calibrated divided by the gravitational constant of where the scale will be installed:

$$\frac{\text{Gravitational Constant (Calibration location)}}{\text{Gravitational Constant (Operation location)}} = \text{value}$$

This should give you a value close to 1 that you can enter to compensate for variation in gravity due to elevation/latitude.

The display will show *GrAv* and the current setting. If the value displayed is acceptable, press the ⏎ key. Otherwise, press the ⇧ or ⇩ keys to select a new value and then press the ⏎ key to save it and proceed to the next prompt.

Allowable values for *GrAv* are 0.000 to 2.000.

NOTE: The default value is 1.000, which means there is <u>no</u> gravity compensation.

SCALE SETUP, CONT.

ᵗYᵖE (Scale Model)

This selection sets the default settings and operation of the scale and should be set to ᴀᵖEᴿ. **NOTE:** *The ᶜᵘˢᵗ (custom) selection is not applicable at this time.*

The display will show ᵗYᵖE and the current setting. If the value displayed is ᴀᵖEᴿ (apex), press the ⏎ key. Otherwise, press the ⇑ or ⇓ keys to toggle the Scale Model from ᶜᵘˢᵗ to ᴀᵖEᴿ (apex), and then press the ⏎ key to save it.

You will be returned to the ᶜᴀᵖ prompt, the current Scale Capacity setting.

⚠️ **NOTE:** If your scale is the model 6880-C(-AC) equipped with the Redbird Wi-Fi and Bluetooth (BLE) wireless transmitter), additional setup prompts will be shown after selecting the ᵗYᵖE setting.

Proceed to the Model 6880-C and 6880-C-AC section of this manual for guidance through the setup and operation of the Wi-Fi and Bluetooth (BLE) wireless transmitter features. Otherwise, setup and calibration are complete.

Scale Setup and Calibration are Complete

Now that the scale setup and calibration has been completed. Press the ⏻ key to turn the scale off and then press the ⏻ key again to turn the scale back on. The scale is now ready for normal operation.

DATA FORMAT

ᴄonь (Continuous Output)

If ᴄonь (continuous output) was selected, the scale will continuously transmit weight data in SMA format (see below).

POLL (Weight-On-Demand)

If POLL (Weight-On-Demand) was selected and the scale is connected to a host device (computer) for transmission of weight data to a PC-based EMR (electronic medical record) software program, it will transmit a single set of weight data each time the host device (computer) sends an SMA weight request "W" or a weight request "ENQ" (hex 05). An example and explanation of the data format transmitted are shown below.

SMA Format (ᴄonь or POLL)

This format is used if the scale is configured for ᴄonь (continuous output) *OR* if the scale is configured for POLL (weight-on-demand) and the host device (computer) sends:

<LF>W<CR>

    or

<ENQ> (hex 05)

The scale will respond with the following SMA weight string:

    <LF>S1GM^DDDDDDDDDDUUU<CR>

Where:

LF =	Line Feed	Line feed character (hex 0A)
S =	Status	O = Over Cap, Z = Center Zero, U = Below Zero, E = Error
1 =	the number 1	
G =	Mode of operation	G = Gross, N = Net, T = Tare
M =	Motion bit	M = Motion, Blank = Settled (no motion)
^ =	Space	
DDDDDDDDDD =	Weight	Weight with a decimal point if necessary
UUU =	Units	lb or kg
CR =	Carriage Return	Carriage Return (hex 0D)

PRINTER OUTPUT FORMATS

Print Ticket Format

If 0 = Print Ticket was selected for the $tYPE$ prompt when SEr 1 (Com1 Mode) is set to $POLL$ or USb (USB Mode) is set to $SnnA$, the following format will be used:

If $EUrO$ **(OIML)** is set to nO		If $EUrO$ **(OIML)** is set to YES	
Date	mm/dd/yy	Date	dd/mm/yy
Time	hh:mm	Time	Hh:mm
Weight	wwwwww uu	Weight	wwwwww uu
Height	hhhhh vv	Height	hhhhh vv
BMI	bbbb	BMI	bbbb

Where:

mm/dd/yy	=	month/day/year
dd/mm/yy	=	day/month/year
hh:mm	=	hours:minutes
wwwwww	=	weight
uu	=	weight units
hhhhh	=	height
vv	=	height units
bbbb	=	body mass index

Print Journal Line Format

If 1 = Print Journal Line was selected for the $tYPE$ prompt when SEr 1 (Com1 Mode) is set to $POLL$ or USb (USB Mode) is set to $SnnA$, the following format will be used:

If $EUrO$ **(OIML)** is set to nO

mm/dd/yy,hh:mm,wwwwww uu,hhhhh vv,bbbb

If $EUrO$ **(OIML)** is set to YES

dd/mm/yy,hh:mm,wwwwww uu,hhhhh vv,bbbb

Where:

mm/dd/yy	=	month/day/year
dd/mm/yy	=	day/month/year
hh:mm	=	hours:minutes
wwwwww	=	weight
uu	=	weight units
hhhhh	=	height
vv	=	height units
bbbb	=	body mass index

MODEL 6880-C AND 6880-C-AC

The Detecto Model 6880 Rolling Chair Scale models 6880-C and 6880-C-AC have a wireless transmitter inside the weight indicator enclosure that can be configured for Wi-Fi and Bluetooth Low Energy (BLE) networking.

WI-FI NETWORKING FEATURES

- Soft Access Point (AP) for setting credentials for the Wi-Fi module
- Setup option to select a static or dynamic IP address
- Built-in webserver to display weight, height, and BMI
- TCP/IP connection for continuous output of weight, height, and BMI

WI-FI SETUP

Enable and Configure Wi-Fi Networking

NOTE: The default network settings are 𝗬 𝖥 𝗜 = 𝖮𝖥𝖥, 𝖻𝖫𝖤 = 𝖮𝖥𝖥, and 𝖽𝖧𝖢𝖯 = 𝖮𝗇.

To enable and configure Wi-Fi networking:

1. Press the ⏻ key to turn the scale on.
2. Press and hold the ⇨**0**⇦ keys until the display shows the prompt 𝖢𝖠𝖯.
3. Press the ↵ key until the prompt 𝗬 𝖥 𝗜 is displayed. Use the ⇧ or ⇩ keys to change the selection to 𝖮𝗇 and press the ↵ key.
4. The prompt will change to 𝖽𝖧𝖢𝖯. Press the ⇧ or ⇩ keys until the correct setting is displayed, and then press the ↵ key.
   NOTE: Select 𝖮𝖥𝖥 to use a static IP address or select 𝖮𝗇 to use a dynamic IP address assigned by a DHCP server. Consult your network administrator for the proper selection.
5. The next prompt will be 𝖨𝖯 𝗜., the first octet of the static IP address.
   a. If 𝖽𝖧𝖢𝖯 was set to 𝖮𝗇, press the ↵ key until the prompt 𝗬 𝖢𝖫 is displayed.
   b. If 𝖽𝖧𝖢𝖯 was set to 𝖮𝖥𝖥, press the ⇧ or ⇩ key until the correct setting for the first octet of the static IP address is displayed, and then press the ↵ key. For example, if the static IP address is "192.168.0.2", press the ⇧ or ⇩ key until the display shows 192, and then press the ↵ key. Repeat this procedure for the remaining three octets of the static IP address, 𝖨𝖯𝟤, 𝖨𝖯𝟥, and 𝖨𝖯𝟦.
6. The next prompt will be 𝖲𝗎𝖻 𝗜, the first octet of the network subnet mask.
   a. If 𝖽𝖧𝖢𝖯 was set to 𝖮𝗇, press the ↵ key until the prompt 𝗬 𝖢𝖫 is displayed.
   b. If 𝖽𝖧𝖢𝖯 was set to 𝖮𝖥𝖥, press the ⇧ or ⇩ key until the correct setting for the first octet of the network subnet mask is displayed. Press the ↵ key. Repeat this procedure for the remaining three octets of the network subnet mask, 𝖲𝗎𝖻𝟤, 𝖲𝗎𝖻𝟥, and 𝖲𝗎𝖻𝟦.
7. The next prompt will be 𝗀𝖠𝗍 𝗜 for the first octet of the network gateway's IP address.
   a. If 𝖽𝖧𝖢𝖯 was set to 𝖮𝗇, press the ↵ key until the prompt 𝗬 𝖢𝖫 is displayed.
   b. If 𝖽𝖧𝖢𝖯 was set to 𝖮𝖥𝖥, press the ⇧ or ⇩ key until the correct setting for the first octet of the network gateway's IP address is displayed. Press the ↵ key. Repeat this procedure for the remaining three octets of the network gateway's IP address, 𝗀𝖠𝗍𝟤, 𝗀𝖠𝗍𝟥, and 𝗀𝖠𝗍𝟦.
8. The display will prompt 𝗬 𝖢𝖫. This is the prompt to clear the Wi-Fi credentials (SSID and password).
   a. To <u>clear</u> the credentials, press the ⇧ or ⇩ key until 𝗬𝖤𝖲 is displayed, and then press the ↵ key. The credentials will be *cleared,* and the display will change to show 𝖢𝖠𝖯.
   b. To <u>retain</u> the credentials, press the ⇧ or ⇩ key until 𝗇𝗈 is displayed, and then press the ↵ key. The credentials will be *retained,* and the display will change to show 𝖢𝖠𝖯.
9. Press the ⏻ key to turn the scale off and then press it again to turn the scale back on.
10. Proceed to the Configure Wi-Fi Network Module section.

WI-FI SETUP, CONT.

Configure Wi-Fi Network Module

Without Wi-Fi credentials, the Wi-Fi module will enter listening mode, in which it functions as a Wi-Fi access point. The SSID of the AP is in the form of "REDBIRD_WIFI_XX:XX", where XX:XX is the last 4-digits of the MAC address. Use a Wi-Fi device, such as a Smartphone, tablet, or laptop to connect to the apex scale. If the connection fails, try moving the scale to another location or cycling power to the scale.

When the connection has been made, open a web browser, and go to the location **redbird.com**. The "Configure Wi-Fi" page should appear.

Click on the **Scan** button to see a list of available Wi-Fi networks.

Configure Wi-Fi Network Module, Cont.

Enter the Network Name (SSID), Password, and Device Name (optional) for the network you wish to connect to. Note that the Device Name can be anything. Click on the **Connect** button and the module should try to connect to that network. This may take several seconds. The module will store these network credentials and connect to this network each time the scale is turned on.

Changing the Network Credentials

To change the network credentials, perform the following steps:

1. Press the ⏻ key to turn the scale on.

2. Press and hold the ⇨**0**⇦ keys until the display shows the prompt CAP.

3. Press the ↵ key until the prompt $Y\ CL$ is showing.

4. Next, press the ⇧ or ⇩ key until YES is displayed, and then press the ↵ key. The credentials will be *cleared,* and the display will change to show CAP.

5. Press the ⏻ key to turn the scale off and then press it again to turn the scale back on.

6. Repeat the steps in the previous paragraph to set the new network credentials.

WI-FI OPERATION

Web Server

While the scale is connected to a network you can access the hosted web page. To view the web page, proceed to the IP address of the Redbird module with "/webserver.html" added to it. For example, if the IP address is "192.168.0.5", enter **192.168.0.5/webserver.html** and a page like the following should appear.

WI-FI OPERATION, CONT.

TCP/IP Connection

Continuous output is available by TCP/IP connection to the scale's IP address at port 10001.

- The scale will transmit a single set of weight data each time the SMA weight request <LF>W<CR> is received.

- Each time the SMA weight request <LF>R<CR> is received, the scale will transmit weight data continually until another SMA command is received.

SMA format for both command <LF>W<CR> and <LF>R<CR>.

<LF><s><r><n><m><f><xxxxxx.xxx><uuu><CR>

Where:

LF =	Line feed (hex 0A) = Start of response message
s =	Scale Status definition
	Z = Center of Zero <xxxxxx.xxx>= 0.000
	O = Over Capacity <xxxxxx.xxx>= +weight
	U = Under Capacity <xxxxxx.xxx>= -weight
	E = Zero Error (clears when the condition clears)
	<space> = None of the above conditions
	NOTE: For "E" error condition <xxxxxx.xxx>= ————— (center dashes) and "Z", "O", and "U" is overridden
r =	Range ("1", "2", "3", etc.) always "1" for a single range
n =	Mode of Operation (Gross/Net status)
	G = Gross normal weight
	T = Tare weight (in response to "M" command)
	N = Net normal weight
	g = gross weight in high-resolution
	n = net weight in high-resolution
m =	Motion status
	M = Scale in Motion
	<space> = Scale not in Motion
f =	Future = Reserved for future or custom use
xxxxxx.xxx =	Weight with a decimal point if necessary
uuu =	Units = lb or kg
CR =	Carriage Return (hex 0D) = End of response message

SMA Commands

Once a TCP/IP connection has been made to the apex scale, you can issue SMA commands to it. The apex scale will respond to the SMA commands in the format shown in the Response column of the WI-FI AND BLUETOOTH SMA COMMANDS table on pages 32 and 33 of this manual.

BLUETOOTH LOW ENERGY (BLE)

The Detecto Model 6880 Rolling Chair Scale models 6880-C and 6880-C-AC have a wireless transmitter inside the weight indicator enclosure that can be configured for Bluetooth Low Energy (BLE). When possible, BLE standard specifications are used (those that are adopted by the Bluetooth SIG). Custom services were created to request indicator and scale information whose communication protocol was developed by the Scale Manufacturers Association (SMA).

Features Available via BLE

- Device Information Service
  - Manufacturer Name
  - Model Number
  - Software Revision
- Battery Service
  - Battery Level Percentage
- Weight Scale Service
  - Weight Measurement
  - Weight Scale Feature
- Custom Services
  - Detecto SMA Service

Enable Bluetooth (BLE) Networking

NOTE: The default network settings are: $YFI = OFF$, $bLE = OFF$, and $dHCP = On$.

To enable Bluetooth (BLE) networking:

1. Press the ⏻ key to turn the scale on.
2. Press and hold the ⇨**0**⇦ keys until the display shows the prompt CAP.
3. Press the ↵ key until the prompt bLE is displayed.
4. Use the ⇧ or ⇩ keys to change the selection to On and press the ↵ key.
5. Press the ⏻ key to turn the scale off and then press it again to turn the scale back on.
6. The scale is now ready to pair with a Bluetooth-capable device.

⚠️ **IMPORTANT!** If an attempt is made to turn the Bluetooth (BLE) off when a device is connected to the scale, the display will show the error message bLE (in the smaller upper seven-segment display) and $E - OFF$ (in the large lower seven-segment display). This message will be shown until a key is pressed. Note that at this time, the Bluetooth (BLE) is still on, only the message has been cleared. To turn the Bluetooth (BLE) off, the device must be disconnected from the scale, or the scale must be turned Off and back On.

Bluetooth Pairing

To pair a Bluetooth-capable device with the scale, select the name of the scale from the list of available connections: Apex Scale XX:XX:XX:XX:XX:XX. Note that the X's represents the MAC address of the BLE wireless transmitter in the scale weight indicator.

NOTE: If there are multiple 6880-C(-AC) scales nearby, hold down the ↵ key until the scale software revision is shown. The display will then show the event counters, the Redbird (rbr) software revision for the Wi-Fi and Bluetooth (BLE) module, and then scroll the Bluetooth (BLE) advertisement data across the display. *Note that the colons between the MAC address will not be shown.*

When a stable reading is achieved, and the scale is paired with a Bluetooth-capable device, the reading will transmit when the connected device sends a request to receive data.

INTERFACING TO BLE

Note: 16-bit (4-digit) UUIDs are adopted standards. 128-bit (32-digit) UUIDs are custom services or characteristics.

Standard Services per Bluetooth SIG

Reference adopted specifications at https://www.bluetooth.com/specifications/gatt

Device Information Service (0x180A)

Characteristics	Number	Value(s)	Attributes
Manufacturer Name String	0x2A29	"Detecto"	READ
Model Number String	0x2A24	"Apex-C"	READ
Software Revision String	0x2A28	"1.0.XX" software of scale	READ

Battery Service (0x180F)

Characteristics	Number	Value(s)	Attributes
Battery Level	0x180F	0x00 – 0x64 (uint16), represents 0 – 100 percent	READ

Weight Scale Service (0x181D)

Characteristics	Number	Value(s)	Attributes

Weight Measurement	0x2A9D	<8bit Flag><uint16 weight><uint16 bmi><uint16 ht>
		
		Supported Flags:
		
		Flag bit0: 0 = SI, 1 = Imperial
		    bit3: 0 = BMI and Height not present
		      1 = BMI and Height present
		    bit4: 0 = Not below zero*
		      1 = Below zero*
		SI:
		    Wt is KG with resolution 0.0005
		    Ht is meters with a resolution 0.001
		Imperial:
		    Wt is lbs with resolution 0.01
		    Ht is inches with a resolution 0.1
			READ
			INDICATE

Weight Scale Feature	0x2A9E	NOT YET IMPLEMENTED	

* • If the weight is below zero (0), the weight you will see is zero (0).

• If the weight is below zero (0), bit 4 of Weight Measurement will be set to 1 otherwise, bit 4 is set to zero (0).

NOTE: Maximum weight value displayed is 655.35 in both pounds (lb) and kilograms (kg).

BLUETOOTH INTERFACE STANDARD PROTOCOLS

Bluetooth Characteristic – Weight_Measurement: 0x2A9D

Widely accepted BLE GATT profiles are used to transmit data to other devices/software that have implemented these profiles. Data is passed via BLE using the GATT characteristic "Weight Measurement" (0x2A9D) as defined by Bluetooth SIG. Refer to the data table below about Weight Measurement Characteristics.

Weight_Measurement: 0x2A9D

NAMES	FIELD REQUIREMENTS	FORMAT	MIN. VALUE	MAX. VALUE	ADDITIONAL INFORMATION						
Flags	Mandatory	8 bit	N/A	N/A	**BIT FIELD**						
					Bit	Size	Name	Definition			
								Key	Value		Requires
					0	1	Measurement Units	0	SI (Weight and Mass in Units of Kilogram (kg) and Height in Units of Meter)		CI
								1	Imperial (Weight and Mass in Units of Pound (lb) and Height in Units of inch (in))		C2
					1	1	Time Stamp Present	0	False		
								1	True		C3
					2	1	User ID Present	0	False		
								1	True		C4
					3	1	BMI and Height Present	0	False		
								1	True		C5
					4	1	Below Zero	0	Not Below Zero		
								1	Below Zero		
Weight - SI	C1	uint16	N/A	N/A	**Information:** Unit is in kilograms with a resolution of 0.005 and is determined when bit 0 of the Flags field is set to 0.						
					Unit: org.bluetooth.unit.mass.kilogram						
					Exponent: Decimal, -3						
					Multiplier: 5						
Weight - Imperial	C2	uint16	N/A	N/A	**Information:** Unit is in pounds with a resolution of 0.01 and is determined when bit 0 of the Flags field is set to 1.						
					Unit: org.bluetooth.unit.mass.pound						
					Exponent: Decimal, 02.						
Time Stamp	C3		N/A	N/A	**Information:** Smallest unit in seconds						
					Unit: org.bluetooth.characteristic.date.time						
User ID	C4	uint8	N/A	N/A	The special value of 0XFF (255 Decimal) for User ID represents "unknown user".						
					Information: Unit is unitless with a resolution of 1						
								Key	Value		
								255	Unknown user		
					Unit: org.bluetooth.unit.unitless						
					Exponent: Decimal, 0						
BMI	C5	uint16	N/A	N/A	**Information:** Unit is unitless with a resolution of 0.1						
					Unit: org.bluetooth.unit.unitless						
					Exponent: Decimal, -1						
Height - SI	C1 C5	uint16	N/A	N/A	**Information:** Unit is in meters with a resolution of 0.001 and is determined when bit 0 of the Flags field is set to 0.						
					Unit: org.bluetooth.unit.length.meter						
					Exponent: Decimal, -3						
Height - Imperial	C2 C5	uint16	N/A	N/A	**Information:** Unit is in inches with a resolution of 0.1 and is determined when bit 0 of the Flags field is set to 1.						
					Unit: org.bluetooth.unit.length.inch						
					Exponent: Decimal, 0-1						

BLUETOOTH INTERFACE STANDARD PROTOCOLS, CONT.

Custom Services
Detecto SMA Service (0x907a0000-8699-47dd-ab30-d7aad5f83e54)

All custom characteristics have the same base number of the Service UUID 0x907aXXXX-8699-47dd-ab30-d7aad5f83e54 where the XXXX part distinguishes the service.

Characteristics	Sub Number	Value(s)	Attributes
Rx Cmd	0001	SMA string received by scale (up to 20 chars)	WRITE
Tx Cmd	0002	SMA string sent by scale (up to 20 chars)	NOTIFY

SMA Commands
The SMA commands shown in the WI-FI AND BLUETOOTH SMA COMMANDS table on pages 32 and 33 of this manual can be sent using the Detecto SMA Service's Rx Cmd characteristic (0x907a0001-8699-47dd-ab30-d7aad5f83e54).

Responses will put out a notification on the Tx Cmd characteristic (0x907a0002-8699-47dd-ab30-d7aad5f83e54).

WI-FI AND BLUETOOTH SMA COMMANDS

The format used to send SMA commands to the Detecto Model 6880 Rolling Chair Scale models 6880-C and 6880-C-AC is:

<LF>command<CR>

Where "command" is the ASCII letter(s), or the Hex Rep. listed in the table below. For example, <LF>Z<CR> or <LF>0A5A0D<CR> would send the command to zero on the scale. Note that the response of each command is listed under the Response column of the table.

⚠️ Any invalid command sent will return a *question mark* for a response. For example, sending a <LF>XZ<CR> will return 0A 3F 0D (<LF>?<CR>).

Command	Hex Rep.	Response
Z – zero scale	0A5A0D	None. You should see scale zero itself.
D – scale diagnostics	0A440D	0A 20 20 20 20 0D = means there are no errors, EEPROM error will show an E in the second space and C will show in the third space if there is a calibration error. 20 = SPACE
W – request weight	0A570D	0A 5A 31 47 20 20 30 30 30 30 30 30 2E 30 30 6C 62 0D = Z1G 000000.00lb
H – request high resolution weight	0A480D	0A 5A 31 67 20 20 30 30 30 30 30 30 2E 30 31 6C 62 0D = Z1g 000000.01lb
A – about scale first line	0A410D	0A 53 4D 41 3A 32 2F 31 2E 31 0D = SMA:2/1.1
B – about scale scroll	0A420D	Each time sent you will get the next line of information until there is no longer any information. 1. 0A 4D 46 47 3A 44 65 74 65 63 74 6F 0D = MFG:Detecto 2. 0A 4D 46 44 3A 41 70 65 78 2D 43 0D = MOD:Apex-C 3. 0A 52 45 56 3A 58 2E 58 2E 58 58 0D = REV:X.X.XX 5. 0A 45 4E 44 3A 0D = END: 6. If B is sent again you will get the unknown command response until the A command is sent again. 0A 3F 0D = ?
I – scale information	0A490D	0A 53 4D 41 3A 32 2F 31 2E 31 0D = SMA:2/1.1

Command	Hex Rep.	Response
N – scale information scroll	0A4E0D	Each time sent you will get the next line of scale information until there is no longer any information. 1. 0A 54 59 50 3A 53 0D = TYP:S 2. 0A 43 41 50 3A 20 6C 62 3A 36 30 30 2E 30 3A 32 3A 31 0D = CAP: lb:600.0:2:1, this depends on the settings of the Apex. 600.0 – Capacity, 2 – Interval, & 1 – Decimal 3. 0A 43 4D 44 3A 48 52 49 4E 58 0D = CMD:HRINX 4. 0A 45 4E 44 3A 0D = END: 5. If N is sent again you will get the unknown command response until the I command is sent again. 0A 3F 0D = ?
R – repeat displayed weight continuously	0A520D	0A 5A 31 47 20 20 30 30 30 30 30 30 2E 30 30 6C 62 0D = Z1G 000000.00lb, you should get this continuously until another SMA command is received.
XB – battery level percentage	0A58420D	0A 38 36 2E 32 35 0D = 86.25

PRINTING ON STABLE WEIGHT

Printing of data when the weight is stable is supported.

⚠️ **ALWAYS assist the patient onto the scale chair. NEVER leave a patient unattended while they are on the scale chair. Failure to maintain control of the patient at all times can result in serious injury to the patient and/or you.**

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1. Raise the armrests and footrest if needed, and then assist the patient onto the scale chair. Lower the armrests (for patient comfort during weighing), and then lower the footrest and have the patient place their feet on the footrest before weighing.

   IMPORTANT! The patient's feet must be on the footrest during weighing.

2. When the weight is stable, the ◣◢ (STABLE) annunciator will turn on.

3. The weight reading will automatically lock and the annunciator resembling a padlock 🔒 will turn on. **NOTE:** The amount of time the locked weight reading will hold is dependent upon the *HOLd* setting in Setup. If more time is needed, press the 🔒 key to hold the reading.

4. Read and record the weight displayed.

5. Press the ⊙ key.

6. The scale will send an output string consisting of the Date, Time, Weight, Height, and BMI with units for weight and height.

   Example data string: 09/21/20,09:48,181.1lb,70.9in,25.5

7. Raise the armrests and footrest out of the way, and then assist the patient out of the chair.

EVENT COUNTER

The Detecto Model 6880 Rolling Chair Scale has been designed with an Event Counter type of security seal. When selected, the scale will display two numbers representing the Calibration and Configuration counters.

Calibration Counter (*CAL*)

The calibration counter is incremented when a value in the calibration part of the setup is changed (*CAP*, *int*, *dEC*, *Sr*, *FiLt*, *nnOt*, *EUrO*, *CAL*, *GrAu*, *tYPE*). The counter is only incremented 1 time even if more than one parameter is changed in setup.

Configuration Counter (*CFG*)

The configuration counter is incremented when a value in the configuration part of the setup is changed (*PUO*, *Otr*, *SEr1*, *SEr2*, *USb*, *YEAr*, *nntH*, *dAY*, *HOUr*, *nnIn*, *SEC*, *5 Ht*, *HoLd*). The counter is only incremented 1 time even if more than one parameter is changed in setup.

To Review the Event Counter:

1. Press the ⏻ key to turn the scale on.

2. The scale will perform a display test (turn on all segments and annunciators) and then change to show the software revision for a few seconds.

3. Next, the display will change to the Weight Display with the →0← (ZERO) and ◣◢ (STABLE) annunciators turned on to show a stable, center-of-zero weight condition.

4. Press and hold the 🔋 key.

5. The display will show height for a brief time, followed by the software revision.

6. Release the 🔋 key.

7. The display will change to show *CAL* (Calibration Counter) on the small upper seven-segment display and up to a 3-digit number on the large lower seven-segment display for approximately two (2) seconds.

8. Next, the display will then show *CFG* (Configuration Counter) on the small upper seven-segment display and up to a 3-digit number on the large lower seven-segment display for approximately two (2) seconds and then change to show all dashes.

⚠️ **NOTE:** If your scale is the Model 6880-C(-AC), additional information for the Wi-Fi and Bluetooth (BLE) settings will be shown after the Configuration Counter. Refer to the next section, Display Scale Wi-Fi and Bluetooth Settings for additional information and instructions.

9. To return to normal operation, press the 🔋 key or press the ⏻ key to turn off the scale.

DISPLAY SCALE WI-FI AND BLUETOOTH SETTINGS

If your scale is the Model 6880-C or 6880-C-AC, additional settings will be shown after the calibration and configuration counters have been shown.

To display the Wi-Fi and Bluetooth settings, follow the steps below:

1. With no weight on the scale, press, and hold the ⏎ key for approximately 5 seconds.

2. The display will show height for a brief time, and then change to show the software revision of the scale for a few seconds.

3. Release the ⏎ key.

4. The display will change to show the Calibration Counter (*CAL*) for approximately two seconds and then the Configuration Counter (*CFG*) for approximately two seconds.

5. Next, the Redbird (*rb r*) software revision for the Wi-Fi and Bluetooth (BLE) module will be displayed.

6. If Wi-Fi is enabled (*y F i = On*), the following will be shown:

   a. The Wi-Fi status Connected or Disconnected (*conct* or *diScn*) will be displayed.

   b. The four octets[1] of the static IP address for the scale will be shown.

   c. The network name (*SS id*) will be shown.

7. After that, the Bluetooth (BLE) advertisement data Apex Scale XX:XX:XX:XX:XX:XX will scroll across the display. Note that the X's represents the MAC address and that the colons between the MAC address will not be shown.

   NOTE: The factory setting for Bluetooth (BLE) is On (*bLE = On*). If Bluetooth (BLE) has been disabled (*bLE = OFF*), the Bluetooth (BLE) advertisement will not be displayed.

8. The display will change back to showing live weight.

9. Press the ⏎ key to return to normal operation.

[1] If the Wi-Fi is Disconnected (*diScn*), and a scan of the Wi-Fi networks show "REDBIRD_WIFI_XX:XX" AP, then the Wi-Fi module is in listening mode. Refer to the **Configure Wi-Fi Network Module** section for the procedure to set the Wi-Fi credentials.

ERROR AND OPERATION MESSAGES

The Detecto Model 6880 Rolling Chair Scale is equipped with diagnostic software that tests various portions of the scale's circuitry and verifies proper operation. Should a problem be detected, an error or status message will be displayed. The following lists these messages and their meaning.

Display	Meaning
→0←	This symbol appears when the scale weight reading is at the center of zero.
🔒	This symbol appears if the scale weight reading has been manually locked by pressing the 🔒|🔓 key.
- - - - -	This message appears if the 🔑BMI key has been pressed without any weight on the scale.
OCAP	The weight on the scale exceeds the scale capacity.
Err OF	This message appears if there are too many characters to display. For example, attempting to display a negative number greater than –9,999 or a positive number greater than 99,999.
Lo bAtt	When the batteries are near the point they need to be replaced, the scale display will show Lo on the small upper seven-segment display and bAtt on the large lower seven-segment display. Note that when the battery voltage drops too low for accurate weighing, the scale will automatically shut off and you will be unable to turn it back on.
CAL lb	The scale requires calibration. The weight will show as dashes. Consult your scale service representative.
AdErr Err AL Err AH	Consult your scale service representative.

BEFORE YOU CALL FOR SERVICE

Problem	Possible Solutions
The display does not turn on	AC Operation: • Is the AC power supply fully inserted into the wall receptacle? • Check the wall receptacle for proper AC power. Try another electrical appliance in the same receptacle. Does it work? • Check the circuit breaker. • Has there been a power failure? Battery operation: • Check if the batteries are installed and correctly. • If Alkaline, remove the old batteries and replace them with new ones. • If NI-CAD or NiMH, remove the discharged batteries and replace them with fully charged ones. Place the discharged batteries in an external charger to recharge.
Incorrect weight is displayed	Ensure that the scale footrest is not touching an adjacent object. Have the proper operation procedures been followed?
Weight is not displayed	Refer to Error and Operation Messages.

CARE AND CLEANING

⚠ **NOTE:** The Detecto Model 6880 Rolling Chair Scale contains no user-serviceable parts and maintenance should be limited to an occasional cleaning and battery replacement as required.

- Do not submerge the scale in water, pour, or spray water directly on it to clean it. The scale is not waterproof and covering it with water will damage it and void the warranty.

- Always remove power before cleaning.

- Do not use wire brushes, abrasives, or cleaning tools such as steel pads and scrapers, which will scratch the painted surface. Instead, use soft cloths or plastic scouring pads for cleaning.

- When possible, use treated water. Hard water can leave behind deposits. Soft water is much gentler on the painted steel's surface.

- Avoid the use of acetone, thinner or other volatile solvents, and abrasive type cleaners for cleaning. If required, a mild solvent such as mineral spirits can be used to remove oil, grease, tars, wax, and similar substances. Uses a cloth dampened with mineral spirits and apply only to areas that are contaminated. Follow up the use of this mild solvent with detergent cleaning and rinsing.

PARTS IDENTIFICATION

Item	Qty.	Part Number	Description
1	1	0064-0057-0A	LOWER FRAME WELDMENT
2	1	0064-0058-0A	UPPER FRAME WELDMENT
3	1	0064-0067-1A	FOOTREST WELDMENT
4	2	0064-0066-0A	ARMREST WELDMENT
5	2	0049-0045-08	L6E3 L.C. SPACER
6	1	3300-0138-1A	LOAD CELL ASSY. - APEX LOAD CELL ASSY.
7	8	6021-6509	SCW SOC HD CAP BLK. OX. MB X 1.25 X 25MM
8	2	6021-1432	SCW PAN HEAD 1/4-20UNC-2A X 1 3/4" LG. PHIL.
9	1	6021-1454	SCW HX HD 1/4-20UNC-2A X .75
10	6	6021-2088	SCW THRD FORM #10-24 X.5
11	8	6680-0030	WASHER FLAT 1/4" NYLON
12	3	391RV204	NUT HEX ELASTIC 1/4-20UNC-2B
13	2	6680-0068	RUBBER GROMMET 3/16 ID X 7/16 OD
14	2	6024-0004	WASHER FLAT 1/4
15	2	3P2184	SHAFT
16	4	6540-1070	GRIP FOAM
17	2	574R918	WHEEL 4" DIA.
18	4	6540-1650	1" DIA. GLIDE
19	1	0064-0034-08	INDICATOR BRACKET
20	1	6540-1660	SEAT MARCO, BLACK
21	2	6540-1094	STEM BUMPER
22	8	6540-1149	VINYL CAP 1" DIA
23	-	-	-
24	1	0033-8110-08	UHMW DISK
25	1	593GR986	SERIAL TAG

PARTS IDENTIFICATION

Item	Qty.	Part Number	Description
26	4	399R1048	PUSH NUT 5/16"
27	1	0064-0061-0A	SUB-ASSY, DISPLAY, 6880 WITH 755 INDICATOR
		0064-0078-0A	SUB-ASSY, DISPLAY, 6880-C WITH 755 INDICATOR
		0064-0079-0A	SUB-ASSY, DISPLAY, 6880-AC WITH 755 INDICATOR
		0064-0080-0A	SUB-ASSY, DISPLAY, 6880-C-AC WITH 755 INDICATOR
28	1	0064-0054-18	BATTERY BOX
29	3	6021-0987	SCW PAN HEAD 10-32 X 3/4, Z/P
30	2	6013-0420	NUT ACORN HEX 1/4-20UNC-2B
31	1	6680-0164	GROMMET
32	1	0064-0068-18	BRACKET HINGE FOOTREST L/H
33	1	0064-0068-28	BRACKET HINGE FOOTREST R/H
34	2	6021-1441	SCW PAN HEAD 5/16-18 1 3/4 PHIL DRIVE Z/P
35	8	6024-1044	WASHER FLAT 5/16 NYLON .06 THICK
36	2	6013-0410	NUT ELASTIC STOP 5/16-18 Z/P
37	-	0064-0056-02	REF. WIRE DIAGRAM
38	2	6610-1233	BATTERY HOLDER 6 AA BATTERIES, 26 AWG LEADS
39	2	6021-1430	SCW PAN HEAD 1/4-20 X 1 1/2" Z/P
40	2	6540-1144	MAT SAFETY CUT OUT 1/2" SQUARE
41	2	6980-1035	BUSHING 1/4" ID
42	4	6024-1043	FLT WASHER NYLON 5/16" ID X 1/32" TK NYLON
43	1	3300-0422-0A	IND. CABLE ASSY
44	1	0064-0055-0A	PWR JK CABLE ASSY
45	6	6610-1321	LEVER NUT 2 POS.
46	2	6610-1322	LEVER NUT 5 POS.
47	2	6021-1293	FLAT-HD TC SCW #4-40 X 5/16" PHIL. DR., Z/P
48	3	6024-0049	LOCK WASHER, EXT, TOOTH #10 Z/P
∗	1	6800-1045	OPTIONAL 100-240VAC/12VDC @ 1 AMP AC ADAPTER
∗	1	6800-1047	OPTIONAL 100-240VAC/12VDC @ 1 AMP MULTI-PIN INPUT AC ADAPTER

∗ NOT SHOWN

PARTS IDENTIFICATION

SEE DETAIL "A"
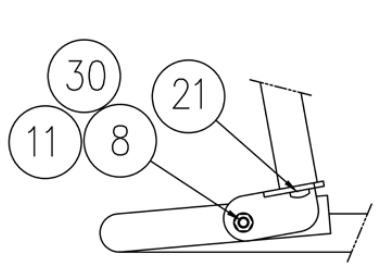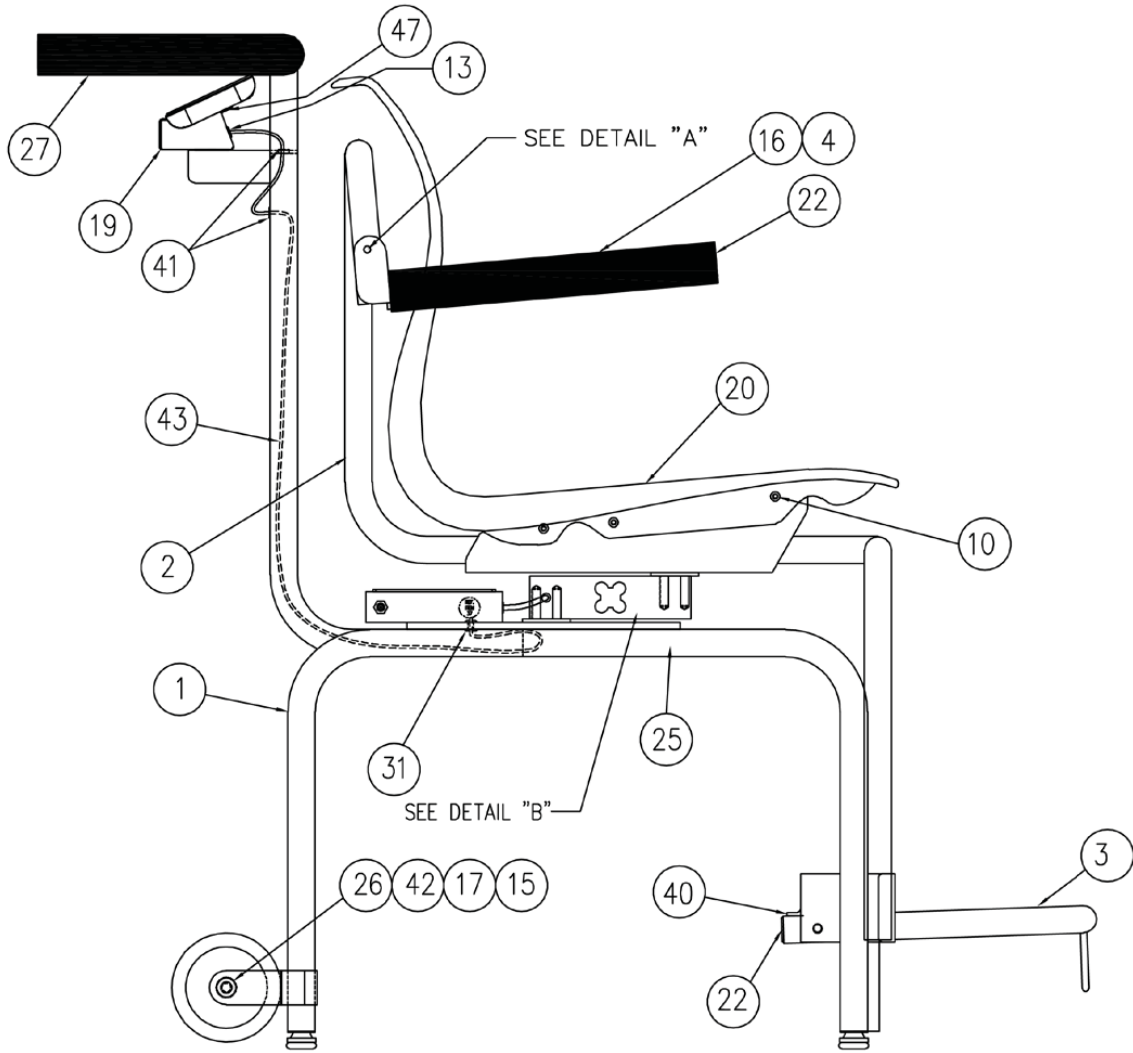
SEE DETAIL "B"

DETAIL "A"
ARM HINGE DETAIL
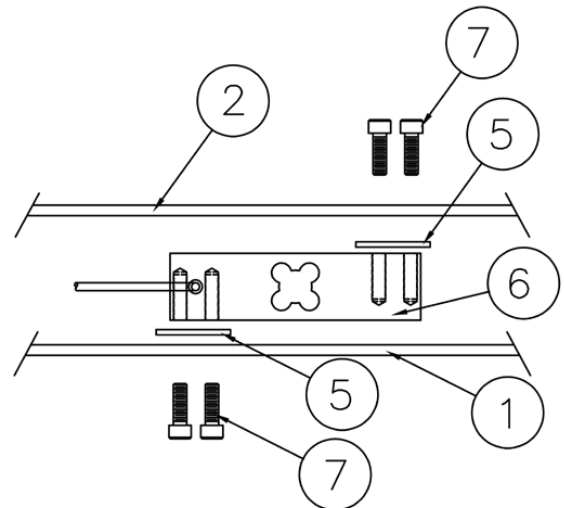
DETAIL "B"
LOAD CELL MOUNTING DETAIL

PARTS IDENTIFICATION

HEAD OF SCREW
ON UNDERSIDE
OF FRAME

9 24
14 12

NOTE: ≈9.5" OF LOAD CELL
CABLE TO EXTEND PAST
GROMMET.

SEE DETAIL "C"

USE TO ATTACH
ITEM 1 & 28
(3 LOC.)

SEE DETAIL "D"

SEE DETAIL "E"

L.C. CABLE

USED FOR WIRE
CONNECTIONS
SHOWN IN ITEM 37

REF. ITEM 37
FOR WIRE
DIAGRAM

DETAIL "D"   DETAIL "E"

12 39   34 35 36
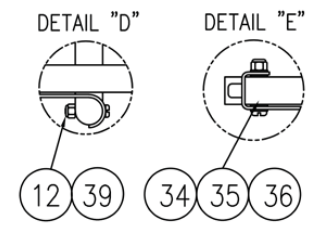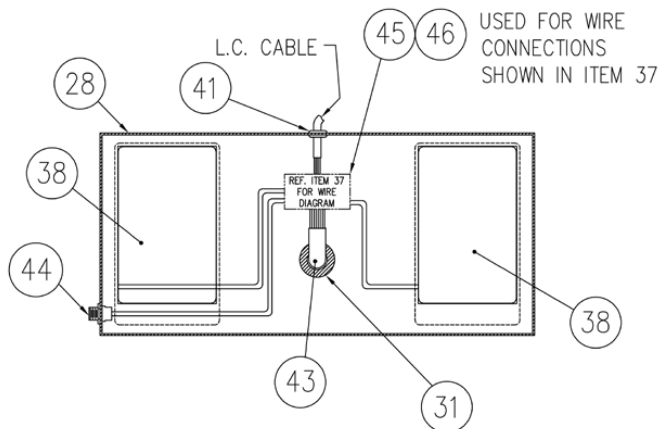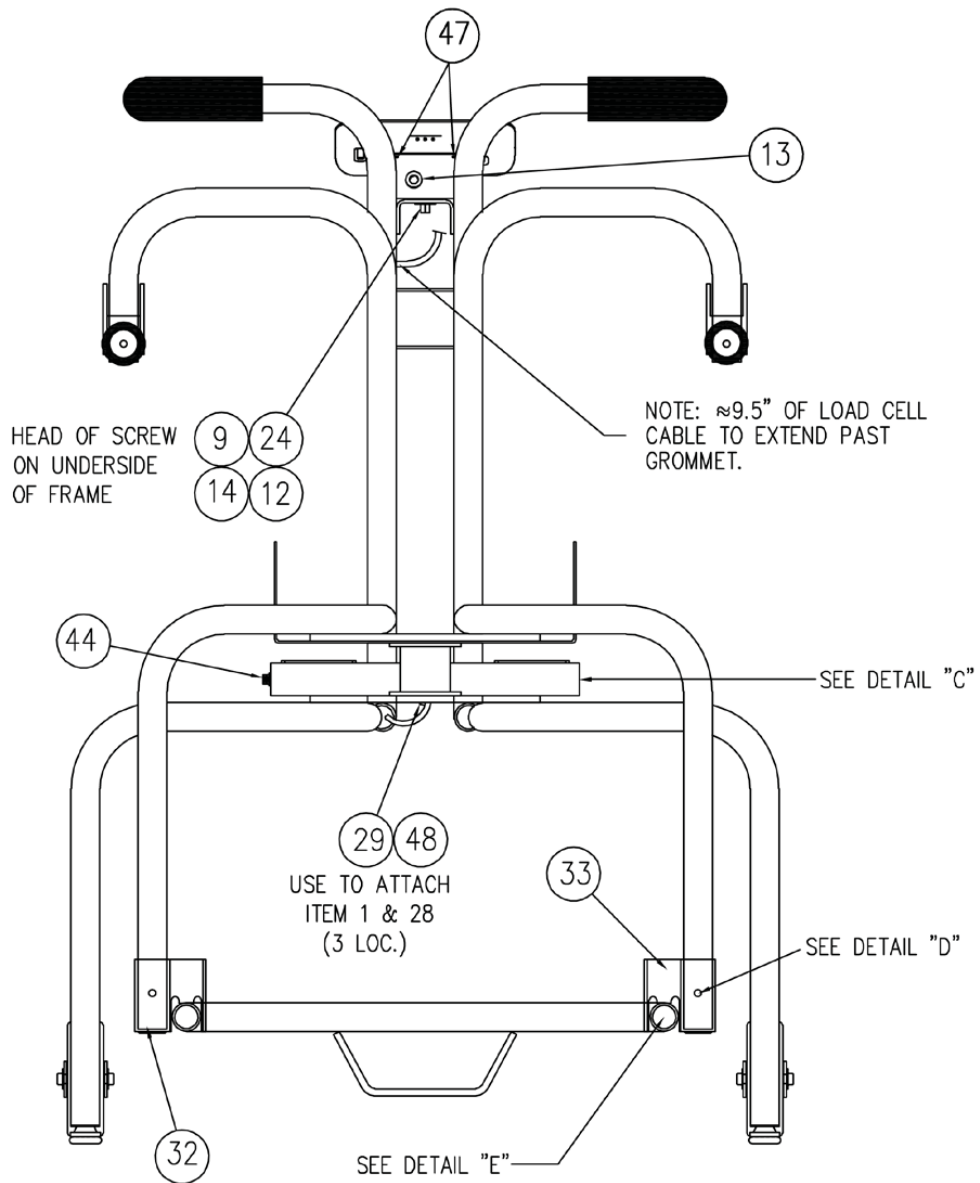
**FOOTREST MOUNTING
DETAIL "D" / DETAIL "E"**

DETAIL C – BATTERY BOX

PARTS IDENTIFICATION
APEX TO PC SERIAL CABLE – 3300-0271-0A
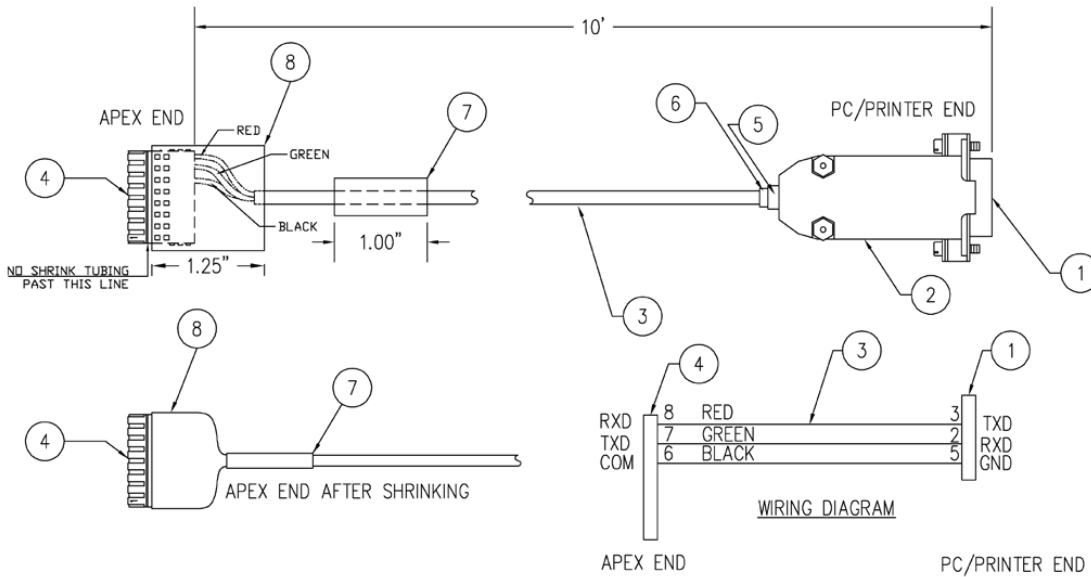
Item	Qty.	Part Number	Description
1	1	6610-2335	CONN 09 PIN D SUB RECEPT SOLDER CUP
2	1	6610-1131	CONN BACKSHELL, 9 PIN D, METAL/PLASTIC
3	10'	6980-1043	CABLE 04 COND 24GA SHLD .18" MAX OD
4	1	6610-5175	CONNECTOR, 8 PIN PHOENIX CONTACT # 1778890
5	.08	6710-0004	SHRINK TUBING 1/4" BLACK, 1 INCH
6	.06	6710-0003	SHRINK TUBING 3/16" BLACK, 3/4 INCH
7	.083'	6710-0017	SHRINK TUNING 3/8" BLACK, 1 INCH
8	.104'	6710-0016	SHRINK TUNING 3/4" BLACK, 1 1/4 INCH

## APEX TO P150 PRINTER CABLE – 3300-0271-3A
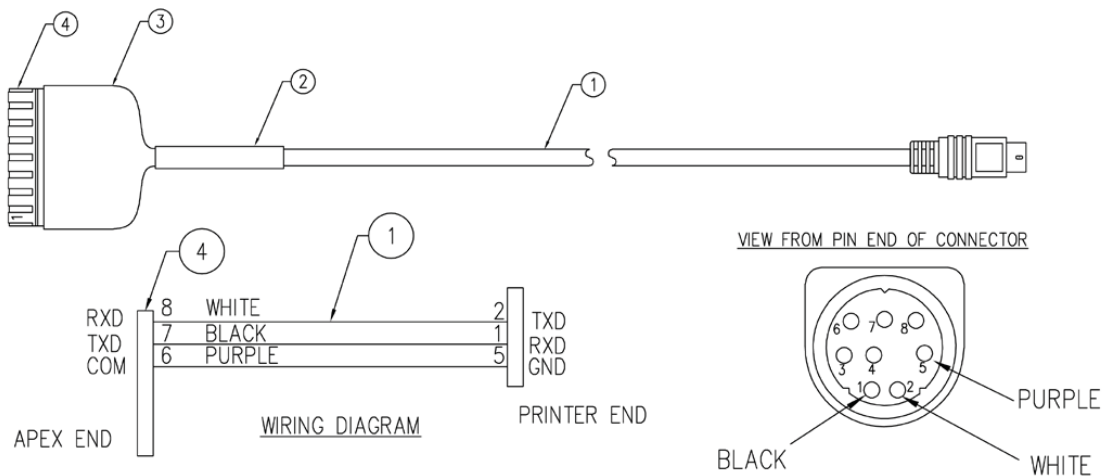
Item	Qty.	Part Number	Description
1	6.5'	6610-0003	CABLE ASSY, 8 PIN MINI-DIN TO S/T 6.5 FEET
2	.083'	6710-0017	SHRINK TUNING 3/8" BLACK, 3 TO 1 SHRINK
3	.104'	6710-0016	SHRINK TUNING 3/4" BLACK, 3 TO 1 SHRINK
4	1	6610-5175	CONNECTOR, 8 PIN PHOENIX CONTACT # 1778890

STATEMENT OF LIMITED WARRANTY

DETECTO warrants its equipment to be free from defects in material and workmanship as follows: DETECTO warrants to the original purchaser only that it will repair or replace any part of equipment which is defective in material or workmanship for a period of **two (2) years from date of shipment**. Detecto shall be the sole judge of what constitutes a defect.

During the **first ninety (90) days** DETECTO may choose to replace the product at no charge to the buyer upon inspection of the returned item.

After the first ninety (90) days, upon inspection of the returned item, DETECTO will repair or replace it with a remanufactured product. The customer is responsible for paying for the freight both ways.

This warranty does not apply to peripheral equipment not manufactured by DETECTO; this equipment will be covered by certain manufacturer's warranty only.

This warranty does not include replacement of expendable or consumable parts. This does not apply to any item which has deteriorated or damaged due to wear, accident, misuse, abuse, improper line voltage, overloading, theft, lightning, fire, water or acts of God, or due to extended storage or exposure while in purchaser's possession. This warranty does not apply to maintenance service. Purchased parts will have a ninety (90) day repair or replacement warranty only.

DETECTO may require the product to be returned to the factory; item(s) must be properly packed and shipping charges prepaid. A return authorization number must be obtained for all returns and marked on the outside of all returned packages. DETECTO accepts no responsibility for items lost or damaged in transit.

Conditions Which Void Limited Warranty

This warranty shall not apply to equipment which:
A.) Has been tampered with, defaced, mishandled or has had repairs and modifications not authorized by DETECTO.
B.) Has had serial number altered, defaced, or removed.
C.) Has not been properly grounded according to Detecto's recommended procedure.

Freight Carrier Damage

Claims for equipment damaged in transit must be referred to the freight carrier in accordance with freight carrier regulations.

This warranty sets forth the extent of our liability for breach of any warranty or deficiency in connection with the sale or use of the product. DETECTO will not be liable for consequential damages of any nature, including but not limited to, loss of profit, delays or expenses, whether based on tort or contract. Detecto reserves the right to incorporate improvements in material and design without notice and is not obligated to incorporate improvements in equipment previously manufactured.

The foregoing is in lieu of all other warranties, express or implied including any warranty that extends beyond the description of the product including any warranty of merchantability or fitness for a particular purpose. This warranty covers only those DETECTO products installed in the forty-eight (48) contiguous continental United States.